

# ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD				ECN #:	772
Date: 06-01-30				Created By:	M3
Project No: P604-630 (D350-616)				Checked By:	<i>MM</i>
Project Name: STUB COVER				Approved By:	<i>MM</i>
				(Proj. Manager)	N/A
Description of Change:					
<p>RELEASE OF: * D3494 REV.A          * UN-D350-616 REV.B          * D350-616 REV.D</p>					
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Required Documents Under Review?	✓	✗	KJ	06-02-02	06-02-02 <i>KJ</i>
Update Blue/Pink Folder/Electronic File	✓	✗	KJ	06-02-02	06-02-03 <i>KJ</i>
Update DSI Folder/Electronic File	✓	✗			
Update D-Part Master Binder	✓	✗	KJ	06-02-02	06-01-31 <i>KJ</i>
Update Grey Project Binder	✓	✗	KJ	06-02-02	06-02-03 <i>KJ</i>
Update DEO/DSI Binder	✓	✗			
Update Master Document List (MDL)	✓	✗			
Update Drawing Approval Record (DR)	✓	✗	KJ	06-02-02	06-02-03 <i>KJ</i>
Update Change Record Form	✓	✗	KJ	06-02-02	06-02-03 <i>KJ</i>
Move Electronic File	✓	✗	KJ	06-02-02	06-02-03 <i>KJ</i>
Notify TCA of Change	✓	✗			
Notify FAA of Change	✓	✗			
Update QSI 021 (TC/FAA STC)	✓	✗			
Update QSI 036 (K-Kits)	✓	✗			
Scan Documents	✓	✗			
Update Accpac Database	✓	✗	KJ/JLC/AP	06-02-02	06-02-09 <i>KJ</i>
Update Access Database	✓	✗	KJ	06-02-02	06-01-31 <i>KJ</i>
Verification ARC	✓	✗			
Create/Update STC Approval List	✓	✗			
Update Prod. Dev. Summary	✓	✗	MB/KJ	06-02-02	06-02-02 <i>KJ</i>
Create/Update COSS (Estimate/BOM)	✓	✗	JLM/EC	ASAP	<i>06-05-12</i>
Create/Update PPP's	✓	✗			
Update Paperwork Kits in Production	✓	✗	JLM/KJ	06-02-02	06-03-30 <i>KJ</i> for PT
Update Paperwork Kits in Stock	✓	✗	CL/LL/KJ	06-02-02	06-02-14 <i>KJ</i> for CL
Rework/Scrap Current Production	✓	✗			
Rework/Scrap Kits in Stock?	✓	✗			
Update Qpulse	✓	✗			
Create/Update Controlled PDF Dwgs	✓	✗	KJ/AP	06-02-02	06-01-30 <i>KJ</i>
Create/Update FAI sheets	✓	✗	JLM/EC	ASAP	<i>06-05-18</i>
Create/Update CNC Programs	✓	✗	JLM/EC	ASAP	<i>06-05-18</i>
Create/Update Tooling	✓	✗	JLM/EC	ASAP	<i>06-05-18</i>
Create/Update DXF File	✓	✗	KJ/MJ	06-02-02	06-02-03 <i>KJ</i>
MPP required?	✓	✗			
Notify Previous Customers	✓	✗			
Notify Eurocopter France	✓	✗			

Notes: - 011, -013, -015 now @ CNG 002.  
 - ADD D3494 TO ALL KITS IN STOCK.  
 - REPLACE UN-D350-616 REV.A WITH NEW & CURRENT UN-D350-616 REV.B FOR ALL KITS IN STOCK.  
 - REPLACE D350-616 REV.B WITH NEW & CURRENT D350-616 REV.D FOR ALL KITS IN STOCK.

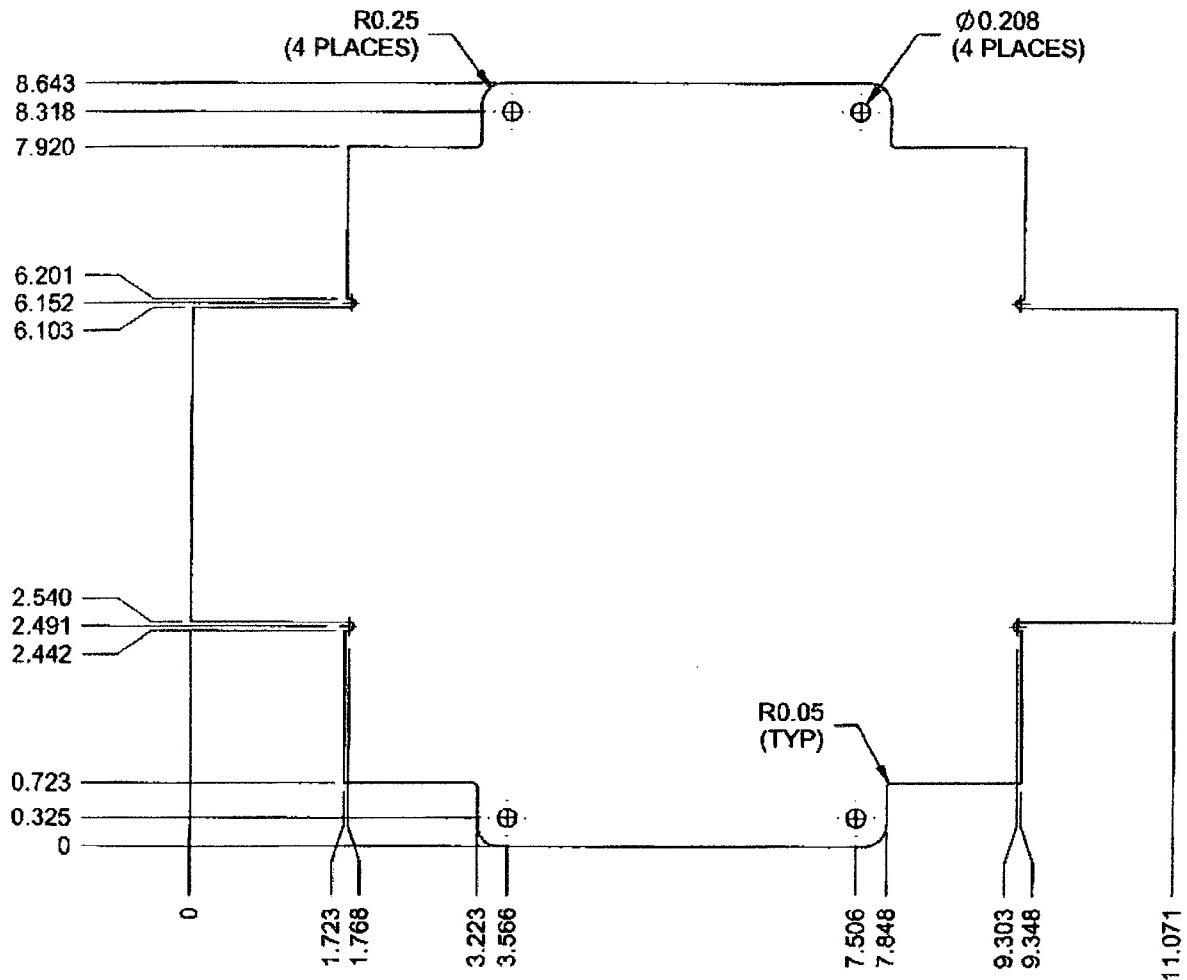
(5) D350-616-013 IN STOCK  
 (8) D350-616-015 IN STOCK, (2) D350-616-011 & (1) D350-616-015 IN PROD.

ECN Complete: *MM*

Date: 06-06-26



DESIGN MB	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3494	REV. A SHEET 2 OF 2
DATE 06.01.16	TITLE STUB COVER	SCALE 1:2	



### D3494-1F STUB COVER FLAT PATTERN

#### NOTES:

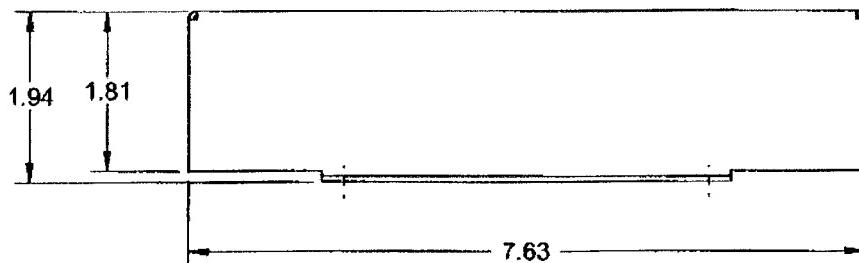
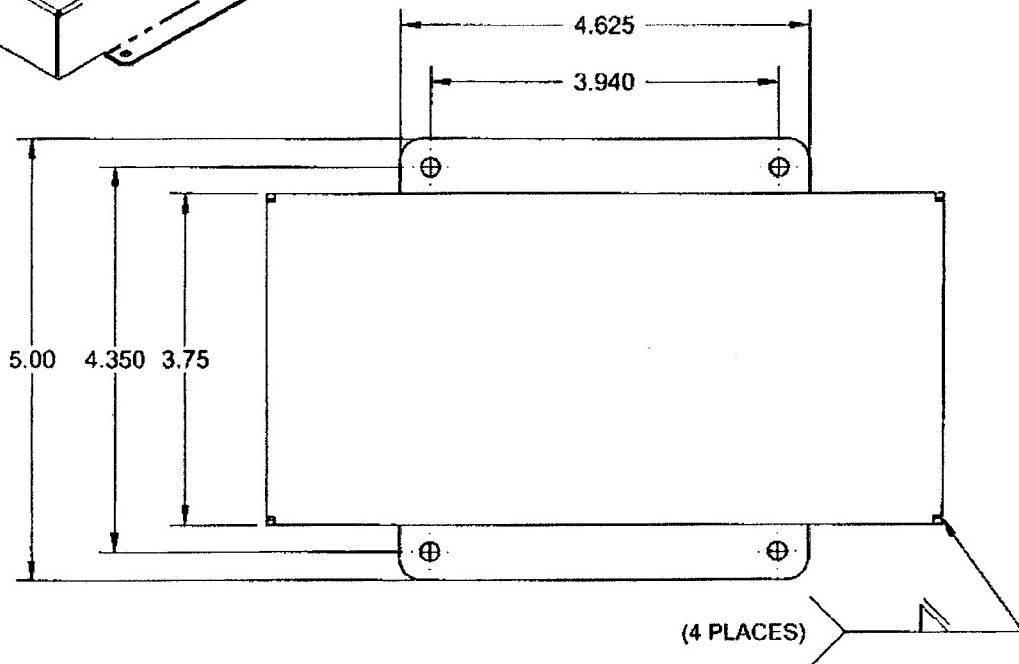
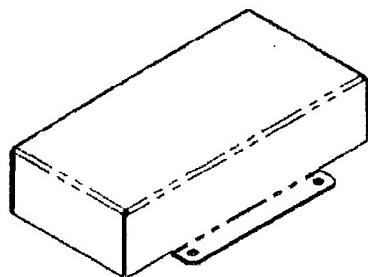
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET (0.060 THICK) PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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**DART**

DESIGN MB	DRAWN BY MB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. <b>D3494</b>
DATE <b>06.01.16</b>		REV. A SHEET 1 OF 2
	TITLE <b>STUB COVER</b>	SCALE 1:2
A	06.01.16	NEW ISSUE

**NOTES:**

- 1) MATERIAL: MAKE FROM D3494-1F
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT PAINT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DESIGN BW	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D350-616	REV. D SHEET 1 OF 13
DATE 06.01.19	TITLE AS350/355 LITTER KIT INSTALLATION		SCALE NTS
A	95.02.20	NEW ISSUE	
B	96.01.09	ADD VIEW OF D2493 TO SHEET 9	
C	06.01.10	ADD DSI 9112/9117/9130/9236/9310	
D	06.01.19	ADD D3494-1 STUB COVER	

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
	1		D2350	LITTER TIE DOWN (NON-LOCKING)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
		1	D3494-1	STUB COVER
		10	AN960JD10	WASHER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (OR CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (OR CR9162-4-3)
		22	MS24693-C48	SCREW (OR MS24693-48)
		6	MS24693-C273	SCREW (OR MS24693-273)
		6	MS21042L3	NUT (OR MS21042-3)
		4	MS35207-264	SCREW

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED <i>[Signature]</i>	
BY:	D. SHEPHERD (DE # 02)
DATE:	06.01.19
CERT. NO.:	SH96-10
ISSUE NO.:	2

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